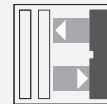




## Triangulation sensor (BGE)

### ML100-8-HW-350-RT/95/102



- User-friendliest photoelectric sensor series for standard applications
- Miniature design
- Background evaluation uses background as reference for detection of difficult targets
- Simplest alignment and commissioning thanks to ultrabright transmitter LED
- Clear and functional display concept for the operating modes
- Full metal thread mounting

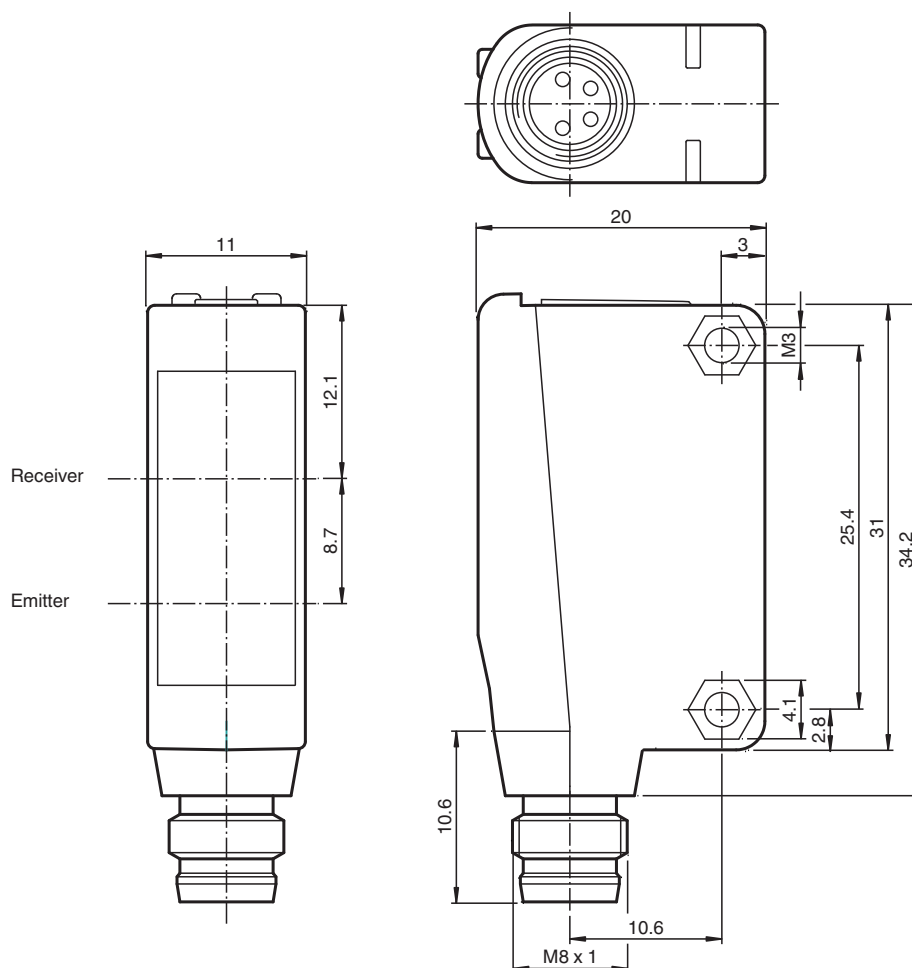
Diffuse mode sensor for standard applications, miniature design, background evaluation, 350 mm detection range, red light, NPN output, M8 plug



### Function

The optical sensors of this series are suitable for both standard and demanding applications. The series features a miniature housing design, two M3 metal-threaded mounting holes and a highly visible LED status indicator. Each device is equipped with a sensitivity adjuster and a light-on/dark-on changeover switch for increased flexibility. A wide variety of versions are available in both infrared light and red light with PowerBeam for easy alignment. Special versions with BlueBeam are suitable for challenging applications like those in the solar and battery industries.

### Dimensions



Release date: 2023-03-28 Date of issue: 2023-03-28 Filename: 249945\_eng.pdf

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

Pepperl+Fuchs Group  
www.pepperl-fuchs.com

USA: +1 330 486 0001  
fa-info@us.pepperl-fuchs.com

Germany: +49 621 776 1111  
fa-info@de.pepperl-fuchs.com

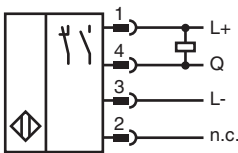
Singapore: +65 6779 9091  
fa-info@sg.pepperl-fuchs.com

**PEPPERL+FUCHS**

## Technical Data

<b>General specifications</b>		
Detection range		5 ... 350 mm
Adjustment range		30 ... 350 mm
Light source		LED
Light type		modulated visible red light
Diameter of the light spot		approx. 20 mm at a distance of 350 mm
Opening angle		approx. 4 °
Optical face		frontal
Ambient light limit		EN 60947-5-2:2007+A1:2012
<b>Functional safety related parameters</b>		
MTTF <sub>d</sub>		860 a
Mission Time (T <sub>M</sub> )		20 a
Diagnostic Coverage (DC)		0 %
<b>Indicators/operating means</b>		
Operation indicator		LED green: power on
Function indicator		LED yellow ON: sensor detects background
Control elements		Sensing range adjuster
Control elements		Light-on/dark-on changeover switch
<b>Electrical specifications</b>		
Operating voltage	U <sub>B</sub>	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I <sub>0</sub>	< 20 mA
<b>Output</b>		
Switching type		The switching type of the sensor is adjustable. The default setting is: light-on
Signal output		1 NPN output, short-circuit protected, reverse polarity protected, open collector
Switching voltage		max. 30 V DC
Switching current		max. 100 mA , resistive load
Voltage drop	U <sub>d</sub>	≤ 1.5 V DC
Switching frequency	f	500 Hz
Response time		1 ms
<b>Conformity</b>		
Product standard		EN 60947-5-2
<b>Approvals and certificates</b>		
UL approval		cULus Listed, Class 2 Power Source or listed Power Supply with a limited voltage output with (maybe integrated) fuse (max. 3.3 A according UL248), Type 1 enclosure
CCC approval		CCC approval / marking not required for products rated ≤36 V
<b>Ambient conditions</b>		
Ambient temperature		-30 ... 60 °C (-22 ... 140 °F)
Storage temperature		-40 ... 70 °C (-40 ... 158 °F)
<b>Mechanical specifications</b>		
Housing width		11 mm
Housing height		31 mm
Housing depth		20 mm
Degree of protection		IP67
Connection		Connector M8 x 1 , 4-pin
Material		
Housing		PC (Polycarbonate)
Optical face		PMMA
Mass		approx. 10 g
Tightening torque, fastening screws		0.6 Nm

Connection



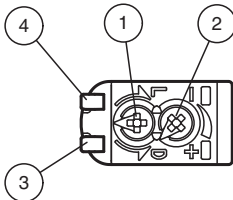
Connection Assignment



Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)

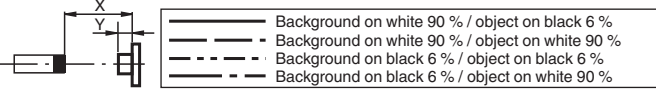
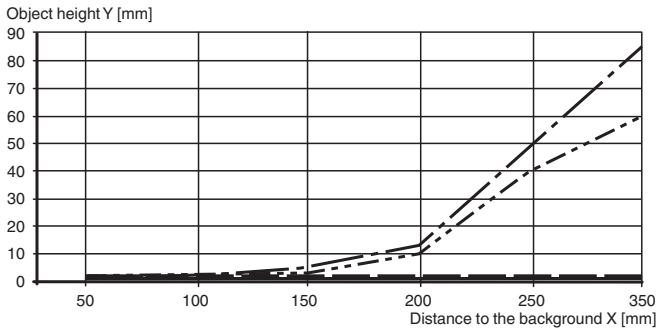
Assembly



1	Light-Dark-switching	
2	Detection range adjuster	
3	Signal display	yellow
4	Operating display	green








Characteristic Curve

Minimum object height



Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

## Accessories

	<b>OMH-ML100-09</b>	Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm
	<b>OMH-ML100-03</b>	Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm
	<b>OMH-ML100-04</b>	Mounting aid for ML100 series, mounting bracket
	<b>OMH-ML100-05</b>	Mounting aid for ML100 series, mounting bracket
	<b>OMH-F10-ML100</b>	Mounting aid for ML100 series
	<b>OMH-10</b>	Mounting aid for ML100 series
	<b>V31-GM-2M-PUR</b>	Female cordset single-ended M8 straight A-coded, 4-pin, PUR cable grey
	<b>V31-WM-2M-PUR</b>	Female cordset single-ended M8 angled A-coded, 4-pin, PUR cable grey
	<b>OMH-ML100-S1</b>	Mounting bracket

**Notes**

1. Set up the sensor to the background object.
2. Rotate the detection range adjuster clockwise until the yellow LED turns ON.
3. Continue to rotate the detection range adjuster clockwise until the yellow LED turns OFF.
4. Now counter-clockwise rotate the detection range adjuster just until the yellow LED turns ON again.

Preferably the background should be light or white.

Object should move transversely to the sensor.

The background should not vary in height.